

Work Order ID 163761

Friday, July 07, 2017 8:42:34 AM

163761

Page 1

Item ID: D350-616-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Full Emergency Litter

Start Date: 7/7/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/10/2017 Req'd Qty: 1.00

1

Customer:

Reference: DISASSEMBLE

Approvals: Process Plan:

Date: JUL 07 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-616

H

119

Pick Kit

0.00

119

Packaging

Memo

0.01

Packaging

PULL FROM STOCK
D350-616-011 X1
B:162513

REMOVE:

D350616-013 X1

B: **B162523**

TO BE REPLACE AT LATER DATE

Smb
7/7/10

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

DAS
28
9-89

JUL 20 2017

DART aerospace		1270 ABERDEEN ST HAWKESBURY, ON, CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaero.com	
PATENT	N/A	CHG	CHG007
P/N	D350-616-011	STC	SH96-10
DESC.	Emergency Litter	STC	SR00405NY
LOT	B162513	STC	
MODEL	AS350/355	STC	
TC APPROVAL # 09-89		MADE IN CANADA D2729-4	

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Item ID: D350-616-011

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Start Date: 7/7/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/10/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference: DISASSEMBLE

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: **Fg034** 0.00***130***

Packaging

Memo

0.00

Packaging

REPACKAGE UNDER NEW BATCH NUMBER & NEW LABEL

Identify and pack for shipping as per PPP D350-616-011

Location: _____

PPP Rev: _____

DAS
28
9-89

JUL 20 2017

140

QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

0.10

Quality Control

DAS
21
9-89

JUL 20 2017

DAS
21
9-89

JUL 20 2017

Picklist Print

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Work Order ID: 163761

163761

Parent Item: D350-616-011

D350-616-011

Parent Item Name: Full Emergency Litter

Start Date: 7/7/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP E03.04.04ReformatKJ/RF
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G
13.05.21 AS PER DWG REV.G DD VEF:JLM IPP REV:H 16.04.19
NOW @ CHG007 DD VEF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-616-011

Manufactured

No

Each

1.0000

1

D350-616-011

**

Full Emergency Litter

Smb

DAS
28
9-89

Location

Loc Qty

Loc Code

FG038

1

163285

1

D350-616-013

Manufactured

No

Each

0.0000

1

D350-616-013

**

Deck Plate & Tie Down

B163879

Smb

D350-616-013

Manufactured

No

Each

0.0000

-1

D350-616-013

**

Deck Plate & Tie Down

B162823

Smb

7/7/10

DAS
28
9-89

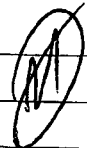
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Page 1

Item ID: D350-616-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Full Emergency Litter
 Start Date: 7/7/2017 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/10/2017 Req'd Qty: 1.00 ***1*** Customer:
 Reference: DISASSEMBLE

Approvals: Process Plan:  Date: JUL 07 2017 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	H								
119	Pick Kit	0.00						DAS 5 9-89	JUL 20 2017
119									
Packaging	Memo	0.01							
Packaging	PULL FROM STOCK D350-616-011 X1 B:162513								
	REMOVE: D350616-013 X1 B: B162523								
	TO BE REPLACE AT LATER DATE								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

Smb
7/7/10



Transport Canada Transports Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH96-10

Issue No.: 3

Approval Date: February 21, 1996

Issue Date: March 15, 2013

Responsible Office:

Prairie and Northern

Aircraft/Engine Type or Model:

Eurocopter France
AS 350 B/B1/B2/B3/BA/D
AS 355 E/F/F1/F2/N/NP

Canadian Type Certificate or Equivalent:

H-83 (AS 350 Series) & H-87 (AS 355 Series)

Description of Type Design Change:

Emergency Litter Kit Installation

**Installation/Operating Data,
Required Equipment and Limitations:**

Installation of the Emergency Litter Kit must be in accordance with Transport Canada Civil Aviation (TCCA) approved Dart Aerospace Ltd. Installation Instructions IIN-D350-616 revision D, dated March 1, 2013 or later TCCA approved revision.

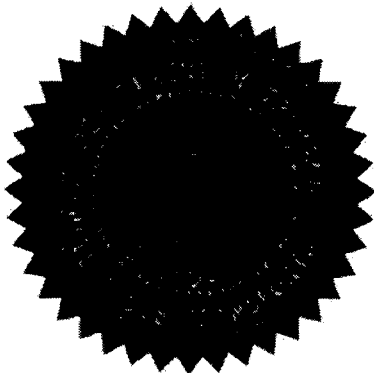
Operation of the Emergency Litter Kit must be in accordance with TCCA approved Dart Aerospace Ltd. Flight Manual Supplement FMS-D350-616 revision B, dated March 1, 2013 or later TCCA approved revision.

Maintenance of the Emergency Litter Kit must be in accordance with TCCA accepted Dart Aerospace Ltd. Instructions for Continued Airworthiness ICA-D350-616 revision 0, dated March 1, 2013 or later TCCA accepted revision.

Definition of the Type Design Change: TCCA approved Dart Aerospace Ltd. Master Document List MDL-D350-616 revision A, dated March 12, 2013 or later TCCA approved revision.

Basis of Certification for Affected Areas: FAR 27 including amendments 27-1 through 27-20 and 27.807, 27.1585 and 27.1587 at amendment 27-21.

— End —



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.

Greg Oucharek
For Minister of Transport

Canada